Formulation

Scalp detox pre-clean scrub | for flaky scalp / oily flakes TN 11/6

For oily flakes. Cleanses effectively. Lathering. PEG- and SLES/SLS-free.

Phase	Ingredients	Dose (% W/W)
A	VARISOFT® EQ 65 MB (Distearoylethyl Dimonium Chloride; Cetearyl Alcohol)	3.10
	TEGO® Alkanol 1618 MB (Cetearyl Alcohol)	3.00
	Glycerin (Glycerin)	35.80
	dermosoft® decalact sebum MB (Polyglyceryl-10 Laurate; Sodium Caproyl/Lauroyl Lactylate; Glycerin, Serenoa Serrulata Fruit Extract; Juniperus Communis Fruit Extract)	2.00
В	Sodium Cocoyl Isethionate, 85% (Sodium Cocoyl Isethionate)	23.90
	Tapioca Natural, Agrana (Tapioca Starch)	6.00
	TEGO® Feel C 10 (Cellulose)	3.30
С	RHEANCE® D 50 (Glycolipids)	8.00
	TEGO® Betain 810 MB (Capryl/Capramidopropyl Betaine)	11.40
D	VARISOFT® EQ 90 (Dioleoylethyl Hydroxyethylmonium Methosulfate)	1.00
E	dermosoft® Octiol (Caprylyl Glycol)	0.50

PROCESSING

- 1. Heat up phase A to $80^{\circ}\text{C-}85^{\circ}\text{C}$. Ensure it is well mixed.
- 2. Blend phase B and add to phase A. Homogenize.
- 3. Blend using ESGE at 14000rpm for 1 min.
- 4. Blend phase C, heat up to approx. 65°C. Add to phase AB and mix well.
- 5. Cool to below 40°C and add phase D. Homogenize with ESGE at 14000 rpm for 1 min
- 6. Add phase E with mixing.

REMARKS

With scrub additive.

water content: ~8%.

Natural origin content: 85.6% (ISO 16128)

APPEARANCE

pale paste

STABILITY TEST

In Process

MICROBIOLOGICAL SAFETY

Low risk formulation - no challenge test needed



Disclaimer This formulation proposal and all further technical advice are based on our present knowledge and experience. However, it implies no liability or other legal responsibility on our part, including with regard to existing third party intellectual property rights, especially patent rights. In particular, no warranty, whether express or implied, or guarantee regarding the formulation proposal in the legal sense is intended or implied. We reserve the right to make any changes according to technological progress or further developments. The customer is not released from the obligation to conduct careful inspection and testing of the formulation proposal in the respective application field. Performance and properties of the formulation proposal described herein should be verified by testing, which should be carried out only by qualified experts in the sole responsibility of a customer. Reference to trade names used by other companies is neither a recommendation, nor does it imply that similar products could not be used.

Evonik Operations GmbH

Care Solutions Goldschmidtstraße 100 45127 Essen Germany Phone +49 201 173-2546 Fax +49 201 173-712546

